

## **ELECTRICALLY & THERMALLY CONDUCTIVE GREASES**

Technical Bulletin A8-S2

Aremco's Heat-Away™ greases are ceramic and metal-filled systems that offer exceptional electrical and thermal properties up to 680 °F (360 °C). These materials are used in high power electronics, heat pipes, high vacuum systems, and other heat management applications.

## **PRODUCT HIGHLIGHTS**

B. IN also	Filler	Condu	ctivity	Vacuum	Temp. Range °F (°C)	
Part Number		Electrical	Thermal	Compatible		
637	Alumina		<b>√</b>		550 (288)	
638	Aluminum Nitride		✓		550 (288)	
639	Aluminum		<b>√</b>		550 (288)	
640	Copper		✓		550 (288)	
641	Silver	✓	✓		550 (288)	
641-EV	Silver	<b>√</b>	<b>√</b>	✓	550 (288)	
641-HT-EV	Silver	<b>✓</b>	<b>√</b>	✓	680 (360)	



Heat-Away™ 639 coats process heater to improve thermal contact

## HEAT-AWAY™ THERMALLY CONDUCTIVE GREASES

Product Number	637	638	639 <sup>(2)</sup>	640 <sup>(2)</sup>	641	641-EV (1)	641-HT-EV (1)
Filler	Alumina	Aluminum Nitride	Aluminum	Copper	Silver	Silver	Silver
Temperature Resistance, °F	-60/+550	-60/+550	-60/+550	-60/+550	-60/+550	-60/+550	-23/+680
Temperature Resistance, °C	-51 / +288	-51 / +288	-51 / +288	-51 / +288	-51 / +288	-51 / +288	-5 / +360
Thermal Conductivity, W/m-K	0.475	2.23	3.04	4.68	5.58	5.58	5.58
Dielectric Strength, volts/mil	300	300	40	4	4	_	_
Volume Resistivity, ohm-cm (3)	10 <sup>14</sup>	10 <sup>14</sup>	104	10 <sup>3</sup>	< 0.0002	< 0.0002	< 0.0006
Chemical Resistance	Excellent	Excellent	Excellent	Excellent	Excellent	Excellent	Excellent
Water Absorption	Nil	Nil	Nil	Nil	Nil	Nil	Nil
Solids, %	100	100	100	100	100	100	100
Specific Gravity, g/cc	2.42	2.27	1.35	1.33	3.90	4.30	4.20
Color	White	Gray	Aluminum	Copper	Silver	Silver	Silver

## Reference Notes

(1) Heat-Away 641-EV and 641-HT-EV are electrically and thermally conductive greases rated for high vacuum systems.

T	Vapor Pressure (Torr)			
Temperature, °C (°F)	641-EV	641-HT-EV		
20 (68)	3 × 10 <sup>-14</sup>	≤4 × 10 <sup>-15</sup>		
50 (122)	2 × 10 <sup>-12</sup>	Not Measured		
100 (212)	1 × 10 <sup>-9</sup>	≤2 × 10 <sup>-10</sup>		
200 (392)	2 × 10 <sup>-6</sup>	<3 × 10 <sup>-7</sup>		

<sup>(2)</sup> Caution: Exposure to voltages in excess of rated maximum may cause a permanent electrical leak path.

Refer to Price List for complete order information.

Aremco Products makes no warranty express or implied concerning the use of this product.

The user assumes all risk of use or handling whether or not in accordance with directions or suggestions, or used singly or in combination with other products.

 $<sup>^{(3)}</sup>$  Volume resistivity is measured < 0.002" thick after exposure to 500 °F.