

## Grade: ARMC-634-GR

**Manufacturer:** Aremco Products, Inc.  
**Description:** Graphite based coating. Provides superior release, surface finish and mold protection.

PROPERTY	US VALUE		METRIC VALUE	
Major Constituent	Carbon			
Maximum Temperature	2200	°F	1204	°C
Solids by Weight	58.1	%		
Solids by Volume	47.9	%		
Theoretical Coverage	770	ft <sup>2</sup> / Gal @ 1 Mil DFT		
Specific Gravity	1.46	gms/cc		
Coating pH	9.0			
Viscosity	900 - 1,200	cps		
No. Components	1			
Color	Black			
Shelf Life	6	months		
Storage Temperature MIN	40	°F	4	°C
Storage Temperature MAX	90	°F	32	°C
Thinner	634-GR-T			
Min Air Set	2	hours		
Heat Cure	200,2	°F, hours	93,2	°C, hours