

Grade: ARMC-4030

Manufacturer: Aremco Products, Inc.
Description: One-part high temperature silicone sealer which prevents dusting of fibrous insulation materials to 1100°F.

PROPERTY	US VALUE		METRIC VALUE	
Type	Silicone			
Filler	Ceramic			
Temperature	1100	°F	593	°C
Solids by Weight	40.0	%		
Solids by Volume	33.0	%		
WFT	7.0 (177.8)	mils (microns)		
DFT	1.5 (38.1)	mils (microns)		
Theoretical Dry Film Coverage	535	@ 1 mil, ft ² /gal	13.1	m ² /liter
Application Temperature MIN	50	°F	10	°C
Application Temperature MAX	120	°F	49	°C
Drying Touch	1	hours		
Drying Handling	2	hours		
Drying Recoat	.5/NA	Min/Max hours		
Min Air Set	.1	hours		
Heat Cure	450/1	°F, hours	232/1	°C, hours
Color	Clear Tan			
No. Components	1			
Mixed Viscosity	600-1,200	@ 25°C, cps		
Thinner	Water			
Specific Gravity	1.1	gms/cc		
VOC's	0.50	lbs/gal		
Shelf Life	12	months		
Storage Temperature	65	°F	18	°C
Flash Point	212	°F	100	°C