Grade: ARMC-600

Manufacturer: Aremco Products, Inc.

Description:

Alumina-silica based high temperature adhesive. Moisture, alkali and acid resistance properties are after firing above 700°F. Torgue strength and viscosity tests were performed after curing for 5 hours @ 200°F.

| PROPERTY | US | VALUE | METF | RIC VALUE |
|-------------------------|--------------------|-----------------------------|-------------------|-----------------------|
| Major Constituent | Alumina-Silica | | | |
| Maximum Temperature | 3000 | °F | 1649 | °C |
| СТЕ | 3.0 | in/in °F x 10 ⁻⁶ | 5.4 | Microns/m °C |
| Dielectric Strength | 203 | volts/mil | | ac - kv/mm |
| Torque Strength | 14 | ft-lbs | | |
| Moisture Resistance | Excellent | | | |
| Alkali Resistance | Good | | | |
| Acid Resistance | Good | | | |
| No. Components | 1 | | | |
| Viscosity | 5,000 - 15,000 | cps | | |
| Specific Gravity | 2.00 -2.05 | gms/cc | | |
| Air Set | 1-4 | hours | | |
| Heat Cure | 200, 2 + 350, 1 | °F, hours | 93, 2 + 177, 1 | °C, hours |
| Color | Tan | | | |
| Shelf Life | 6 | months | | |
| Storage Temperature MIN | 40 | °F | 4 | °C |
| Storage Temperature MAX | 90 | °F | 32 | °C |